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## **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions and listings of claims in the application:

Claims 1-113. (Canceled)

114. (New) A method of making a mascara comprising including in said mascara:

- (i) at least one inert filler;
- (ii) at least one polymer chosen from polymers of following formula (I):

in which n denotes a number of amide units, such that the number of ester groups represents from 10% to 50% of the total number of ester and amide groups;  $R^1$  is, in each case, independently an alkyl or alkenyl group having at least 4 carbon atoms;  $R^2$  independently represents, in each case, a  $C_4$  to  $C_{42}$  hydrocarbonaceous group, provided that 50% of the  $R^2$  groups represent a  $C_{30}$  to  $C_{42}$  hydrocarbonaceous group;  $R^3$  independently represents, in each case, an organic group provided with at least 2 carbon atoms, with hydrogen atoms and optionally with one or more oxygen or nitrogen atoms; and  $R^4$  independently represents, in each case, a hydrogen atom, a  $C_1$  to  $C_{10}$ 

alkyl group or a direct bond to R<sup>3</sup> or another R<sup>4</sup>, so that the nitrogen atom to which both R<sup>3</sup> and R<sup>4</sup> are bonded forms part of a heterocyclic structure defined by R<sup>4</sup>-N-R<sup>3</sup>, with at least 50% of the R<sup>4</sup> groups representing a hydrogen atom;

- (iii) water;
- (iv) at least one coloring agent; and
- (v) at least one preservative.

115. (New) The method of making a mascara according to claim 114, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.

116. (New) The method of making a mascara according to claim 114, further comprising including silica.

117. (New) The method of making a mascara according to claim 114, further comprising including at least one volatile solvent.

118. (New) The method of making a mascara according to claim 117, wherein said at least one volatile solvent is chosen from isododecane.

119. (New) The method of making a mascara according to claim 114, further comprising including at least one neutralizing agent.

- 120. (New) The method of making a mascara according to claim 114, further comprising including at least one vinylpyrrolidone polymer.
- 121. (New) The method of making a mascara according to claim 114, further comprising including a liquid fatty phase structured by said at least one polymer.
- 122. (New) A method of making a mascara comprising including in said mascara:
  - (i) at least one inert filler;
- (ii) at least one polymer chosen from ethylenediamine/stearyl dimer tallate copolymer;
  - (iii) water;
  - (iv) at least one coloring agent; and
  - (v) at least one preservative.
- 123. (New) The method of making a mascara according to claim 122, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.
- 124. (New) The method of making a mascara according to claim 122, further comprising including silica.
- 125. (New) The method of making a mascara according to claim 122, further comprising including at least one volatile solvent.

- 126. (New) The method of making a mascara according to claim 125, wherein said at least one volatile solvent is chosen from isododecane.
- 127. (New) The method of making a mascara according to claim 122, further comprising including at least one neutralizing agent.
- 128. (New) The method of making a mascara according to claim 122, further comprising including at least one vinylpyrrolidone polymer.
- 129. (New) The method of making a mascara according to claim 122, further comprising including a liquid fatty phase structured by said at least one polymer.
- 130. (New) A method of making a mascara comprising mixing:
  - (i) at least one inert filler;
  - (ii) at-least one polymer chosen from polymers of following formula (I):

in which n denotes a number of amide units, such that the number of ester groups represents from 10% to 50% of the total number of ester and amide groups; R<sup>1</sup> is, in each case, independently an alkyl or alkenyl group having at least 4 carbon atoms; R<sup>2</sup> independently represents, in each case, a C<sub>4</sub> to C<sub>42</sub> hydrocarbonaceous group, provided that 50% of the R<sup>2</sup> groups represent a C<sub>30</sub> to C<sub>42</sub> hydrocarbonaceous group; R<sup>3</sup> independently represents, in each case, an organic group provided with at least 2 carbon atoms, with hydrogen atoms and optionally with one or more oxygen or nitrogen atoms; and R<sup>4</sup> independently represents, in each case, a hydrogen atom, a C<sub>1</sub> to C<sub>10</sub> alkyl group or a direct bond to R<sup>3</sup> or another R<sup>4</sup>, so that the nitrogen atom to which both R<sup>3</sup> and R<sup>4</sup> are bonded forms part of a heterocyclic structure defined by R<sup>4</sup>-N-R<sup>3</sup>, with at least 50% of the R<sup>4</sup> groups representing a hydrogen atom;

- (iii) water;
- (iv) at least one coloring agent; and
- (v) at least one preservative.
- 131. (New) The method of making a mascara according to claim 130, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.
- 132. (New) The method of making a mascara according to claim 130, further comprising mixing silica.

- 133. (New) The method of making a mascara according to claim 130, further comprising mixing at least one volatile solvent.
- 134. (New) The method of making a mascara according to claim 133, wherein said at least one volatile solvent is chosen from isododecane.
- 135. (New) The method of making a mascara according to claim 130, further comprising mixing at least one neutralizing agent.
- 136. (New) The method of making a mascara according to claim 130, further comprising mixing at least one vinylpyrrolidone polymer.
- 137. (New) The method of making a mascara according to claim 130, further comprising mixing a liquid fatty phase structured by said at least one polymer.
- 138. (New) A method of making a mascara comprising mixing:
  - (i) at least one inert filler;
- (ii) at least one polymer chosen from ethylenediamine/stearyl dimer tallate copolymer;
  - (iii) water;
  - (iv) at least one coloring agent; and
  - (v) at least one preservative.

- 139. (New) The method of making a mascara according to claim 138, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.
- 140. (New) The method of making a mascara according to claim 138, further comprising mixing silica.
- 141. (New) The method of making a mascara according to claim 138, further comprising mixing at least one volatile solvent.
- 142. (New) The method of making a mascara according to claim 141, wherein said at least one volatile solvent is chosen from isododecane.
- 143 (New) The method of making a mascara according to claim 138, further comprising mixing at least one neutralizing agent.
- 144. (New) The method of making a mascara according to claim 138, further comprising mixing at least one vinylpyrrolidone polymer.
- 145. (New) The method of making a mascara according to claim 138, further comprising mixing a liquid fatty phase structured by said at least one polymer.